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ProCAST-Step by Step

in the user manual of ProCast [13]. The finite element mesh of the mold and

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ingot consist 151,360 nodes and 770,163 tetrahedral elements (as shown in Fig. 1). The mesh was selected based on several mesh refinements. Fig. 2 shows the geometry and boundary conditions of the model. As it can be seen, an insulation condition was assigned over the ...

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