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Innovation – the heart of lean • TPS (the genesis of lean) evolves, adapts and continually improves – it has human ingenuity and innovation at its very core • JIT or Kanban are “counter measures” with an implicit expectation that a better method will be developed • Lean at it’s heart is a powerful system of continuous innovation - ...

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GPDS Purpose The main GPDS’s purpose is to improve the competitiveness of Ford Motor Company products and to enhance Ford’s relationships with supply base. One of the most important aspects of the GPDS manufacturing philosophy is the synchronization of parts development and testing early on in the vehicle design process.

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